



Ji'nan ShengTai Painting Equipment Co.,Ltd.  
 Address: East of the intersection of Dongwaihuan Road and Wenhua Road in  
 Wenden Village, Diaozhen Street, Zhangqiu District, Jinan City, Shandong Province  
 Email: sales@stpowdercoating.com WhatsApp:+8615854139190

### Spray Pretreatment system for Aluminum Profile ST-PA60

No	Equipment Description	Specifications	Quantity
I	<b>Spray Pre-Treatment System Dimension</b>	<b>L52500×W1800×H4400+700 (mm)</b>	<b>1 set</b>
(1)	<b>Pre-Cleaning Dimension</b>	<b>L6000×W1800×H4400+700 (mm)</b>	<b>1 set</b>
1	<b>Spray chamber</b>	L6000×W1800×H4400 mm; Stainless steel 304: side/top δ1.5mm, bottom δ2.0mm	1 set
2	Transition baffle	Stainless steel 304 δ1.2mm	1 set
3	Nozzles	PP board	Included
4	Circulation pipeline	PPR material	Included
5	Circulation pump	KD-65VK-155NF-IF-OC-OB;20m head; 23m <sup>3</sup> /h; 3kW	1 pc
6	Solution tank	L800 × W2400 × H700 mm; SS304: tank δ 2.5mm; cover δ1.2mm; 10-mesh SS304	1 pc
7	Chamber rail support	L6000×W1200×600 (mm) 40×80 square tube δ2.0mm	1 set
8	Chamber support frame	L6000×W1200×H700 (mm) 100×100 square tube δ2.0mm	1 set
9	Water/heating fittings	Valves, pressure gauge, overflow pipe, tees, plugs, etc.	Included
(2)	<b>Main Degreasing Section</b>	<b>L10500×W1800×H4400+700 (mm)</b>	<b>1 set</b>
1	Spray chamber	L10500×W1800×H4400 (mm) Stainless steel 304: side/top δ 1.5mm, bottom δ2.0mm	1 set
2	Transition baffle	Stainless steel 304 δ1.2mm	1 set
3	Nozzles	PP board	Included
4	Circulation pipeline	PPR material	Included
5	Circulation pump	KD-65VK-155NF-IF-OC-OB;20m head;75.2m <sup>3</sup> /h flow; 7.5kW	1 pc
6	Solution tank	L2000×W2400× H700 mm SS304: tank δ 2.5mm; cover δ 1.2mm; 10-mesh SS304	1pc
7	Chamber rail support	L10500×W1800×600 (mm) 40×80 square tube δ2.0mm	1 set
8	Chamber support frame	L10500×W1800×H700 (mm) 100×100 square tube δ2.0mm	1 set
9	Water/heating fittings	Valves, pressure gauge, overflow pipe, tees, plugs, etc.	Included



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No	Equipment Description	Specifications	Quantity
<b>(3)</b>	<b>Water Rinse Section 1</b>	<b>L8500×W1800×H4400+700 (mm)</b>	<b>1 set</b>
1	Spray chamber	L8500×W1800×H4400 (mm) Stainless steel 304: side/top δ1.5mm, bottom δ2.0mm	1 set
2	Transition baffle	Stainless steel 304 δ1.2mm	1 set
3	Nozzles	PP board	Included
4	Circulation pipeline	PPR material	Included
5	Circulation pump	KD-65VK-155NF-IF-OC-OB;20m head,23m <sup>3</sup> /h flow, 3KW	1 pc
6	Solution tank	L800×W2400×H700 (mm) SS304: tank δ 2.5mm; cover δ 1.2mm; 10-mesh SS304	1 pc
7	Chamber rail support	L8500×W1800×600 (mm) 40×80 square tube δ2.0mm	1 set
8	Chamber support frame	L8500×W1800×H700 (mm) 100×100 square tubeδ2.0mm	1 set
9	Water/heating fittings	Valves, pressure gauge, overflow pipe, tees, plugs, etc.	Included
<b>(4)</b>	<b>Water Rinse Section 2</b>	<b>L6500×W1800×H4400+700 (mm)</b>	<b>1 set</b>
1	Spray chamber	L6500×W1800×H4400 (mm) Stainless steel 304: side/top δ 1.5mm, bottom δ2.0mm	1 set
2	Transition baffle	Stainless steel 304 δ1.2mm	1 set
3	Nozzles	PP board	Included
4	Circulation pipeline	PPR material	Included
5	Circulation pump	KD-65VK-155NF-IF-OC-OB;20m head,23m <sup>3</sup> /h flow, 3KW	1 pc
6	Solution tank	L800×W2400×H700 (mm) SS304: tank δ 2.5mm; cover δ 1.2mm; 10-mesh SS304	1 pc
7	Chamber rail support	L6500×W1800×600 (mm) 40×80 square tube δ2.0mm	1 set
8	Chamber support frame	L6500×W1800×H700 (mm) 100×100 square tubeδ2.0mm	1 set
9	Water/heating fittings	Valves, pressure gauge, overflow pipe, tees, plugs, etc.	Included
No	Equipment Description	Specifications	Quantity
<b>(5)</b>	<b>Chromating</b>	<b>L11500×W1800×H4400+700 (mm)</b>	<b>1 set</b>
1	Spray chamber	L11500×W1800×H4400 (mm) Stainless steel 304: side/top δ 1.5mm, bottom δ2.0mm	1 set
2	Transition baffle	Stainless steel 304 δ1.2mm	1 set
3	Nozzles	PP board	Included



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4	Circulation pipeline	PPR material	Included
5	Circulation pump	KD-65VK-155NF-IF-OC-OB;20m head : 75.2m <sup>3</sup> /h flow,7.5KW	1 pc
6	Solution tank	L2000×W2400×H700 (mm) SS304: tank δ 2.5mm; cover δ 1.2mm; 10-mesh SS304	1 pc
7	Chamber rail support	L11500×W1800×600 (mm) 40×80 square tube δ2.0mm	1 set
8	Chamber support frame	L11500×W1800×H700 (mm) 100×100 square tubeδ2.0mm	1 set
9	Water/heating fittings	Valves, pressure gauge, overflow pipe, tees, plugs, etc.	Included
<b>(6)</b>	<b>Pure Water Rinse Section</b>	<b>L9500×W1800×H4400+700 (mm)</b>	<b>1 set</b>
1	Spray chamber	L9500×W1800×H3100 (mm) Stainless steel 304: side/top δ 1.5mm, bottom δ2.0mm	1 set
2	Transition baffle	Stainless steel 304 δ1.2mm	1 set
3	Nozzles	PP board	Included
4	Circulation pipeline	PPR material	Included
5	Circulation pump	KD-65VK-155NF-IF-OC-OB;20m head,23m <sup>3</sup> /h flow, 3KW	1 pc
6	Solution tank	尺寸:L800×W2400×H700 (mm) SS304: tank δ 2.5mm; cover δ 1.2mm; 10-mesh SS304	1 pc
7	Chamber rail support	L9500×W1800×600 (mm) 40×80 square tube δ2.0mm	1 set
8	Chamber support frame	L9500×W1800×H700 (mm) 100×100δsquare tube 2.0mm	1 set
9	Water/heating fittings	Valves, pressure gauge, overflow pipe, tees, plugs, etc.	Included
<b>(7)</b>	<b>Drip Tray</b>	<b>L7000×W400×H200 (mm)</b> <b>Stainless steel 304 δ1.2mm</b>	<b>1 set</b>

No	Equipment Description	Specifications	Quantity
<b>II</b>	<b>Moisture Drying Oven</b>		<b>1 set</b>
1	Moisture Drying Oven	Moisture drying oven body — L23000 × W1800 ×H4200 mm; inner plate: δ0.5 mm SUS201 stainless steel; outer plate: δ 0.5 mm color steel; insulation layer: 150 mm sandwich panel	1 set
2	Inner corner wrapping	δ1.0 mm galvanized sheet	1 set
3	Outer corner wrapping	δ1.5 mm cold-rolled sheet	1 set
4	Air curtain device	fan motor 3 kW	2 sets
5	Base frame	L23000×W1800×H200 mm; 10×100 square tube, δ2.0 mm	Included
6	Auxiliary materials	anchor bolts, fasteners, etc.	Included



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Please provide detailed information so that we can provide you with a more accurate solution:

1.What are the Maximum and Minimum dimensions of your workpieces (L × W × H)?

2.What is the maximum weight of each workpiece? If available, please also provide product photos.

3.How many workpieces do you plan to coat per day (based on 8 or 16 working hours) or per month?

4.Which heating source do you prefer, such as electric power, diesel, fuel oil, or natural gas?

5.What are the dimensions of your workshop (L × W × H)? If possible, could you share a layout or drawing of the facility?

6.Prior to coating, do you require spray pre-treatment to prepare and clean the product surface?

7.What voltage and frequency standards are used in your country?

Please also share your WhatsApp or another instant messaging contact so we can communicate more efficiently.

Website: <https://www.stpoudercoating.com>

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